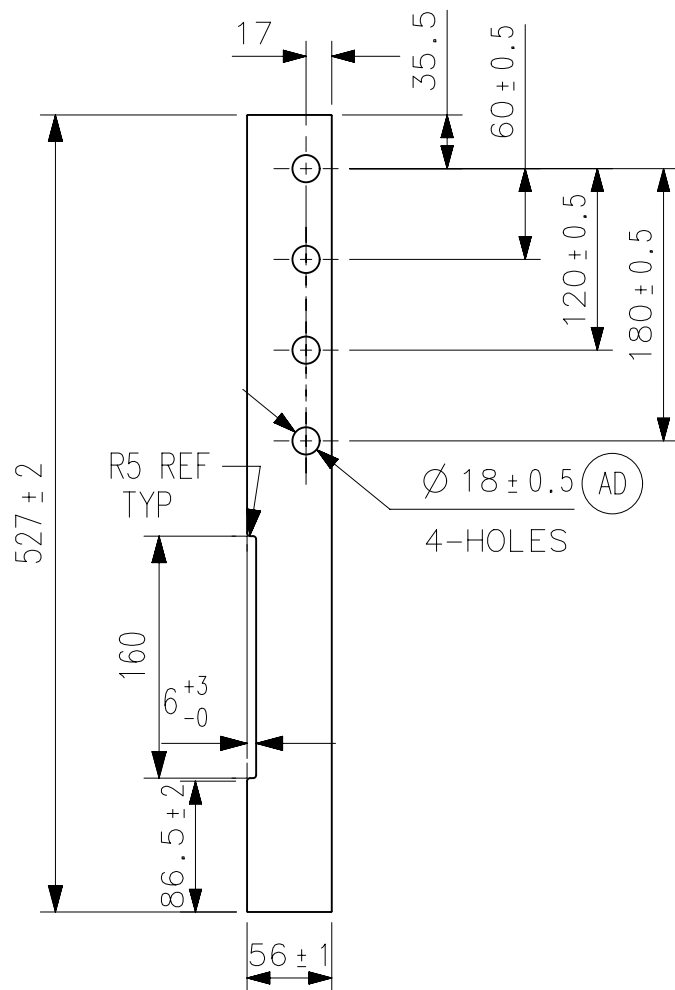
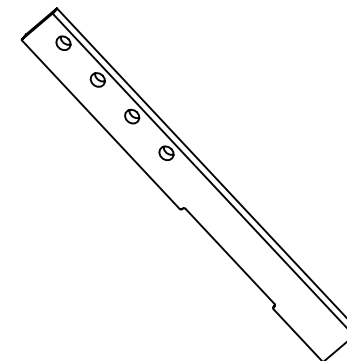




UNSPECIFIED TOLERANCES:		
1. FORMING TO FORMING		
	<500	±0.5
	>500	±0.8
2. CD BETWEEN HOLES		
	IN ONE PLANE	±0.2
	IN DIFF PLANES	±0.5
3. FORM TO PIERCE		±0.5
4. ANGULAR TOLERANCE		±1°
5. HOLE SIZES		+0.2/-0
6. SLOT SIZES		±0.8
7. GENERAL TOLERANCE		
	UP TO 300	±0.8
	ABOVE 300	±1.0
8. FLANGE WIDTH		+1.0/-0.7
9. JOGGLE DEPTH		+0.3/0



NOTES:-

1. PART TO BE FREE FROM BURRS & SHARP EDGES.

THICKNESS=16

ER17C0004669	AE		ER RELEASED	MMP	RPK	SAB	25.01.2018
ECN17P002152	AD		HOLE SIZE Ø 18 mm WAS Ø 17 mm	MMP	RPK	SAB	03.08.2017
ECN17P001708	AC		L2 RELEASE	SSP	RPK	SAB	21.03.2017
ECN16P000572	AB	--	L1 RELEASE	SPR	RPK	SAB	24.05.16
-----	AA	--	AS PER LO FEEDBACK	SPR	RPK	SAB	26.06.15
E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE

<SC> :SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS									
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.								MAHINDRA & MAHINDRA LIMITED TRACTOR DIVISION KANDIVLI(EAST), MUMBAI 400 101, INDIA.	
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989									
DIMENSIONS									
L INER IN mm.	OVER UPTO	0.5 3	3 6	6 30	30 120	120 400	400 1000	1000 2000	2000 4000
f FINE	(X,XXX)	$\pm 0.05 \pm 0.05$	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	-	
m MEDIUM	(X,XX)	$\pm 0.1 \pm 0.1$	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	
c COARSE	(X,X)	$\pm 0.2 \pm 0.3$	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4	
v VERY COARSE	(X)	-	$\pm 0.5 \pm 1$	± 1.5	± 2.5	± 4	± 6	± 8	
LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.									
ANGULAR IN deg.	OVER UPTO	-	10	50	120	400	-		
f FINE	(X,XXX)	$\pm 1^\circ$	$\pm 0^\circ 30'$	$\pm 0^\circ 20'$	$\pm 0^\circ 10'$	$\pm 0^\circ 5'$			
m MEDIUM	(X,XX)								
c COARSE	(X,X)	$\pm 1^\circ 30'$	$\pm 1^\circ$	$\pm 0^\circ 30'$	$\pm 0^\circ 15'$	$\pm 0^\circ 10'$			
v VERY COARSE	(X)	$\pm 3^\circ$	$\pm 2^\circ$	$\pm 1^\circ$	$\pm 0^\circ 30'$	$\pm 0^\circ 20'$			
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.									
COMPUTER GENERATED DRAWING				DO NOT CHANGE MANUALLY					
IF IN DOUBT, ASK		DO NOT SCALE		DRG SIZE : A4				ALL DIMENSIONS ARE IN mm.	
								CHECK DRG WITH LATEST CHANGE No	